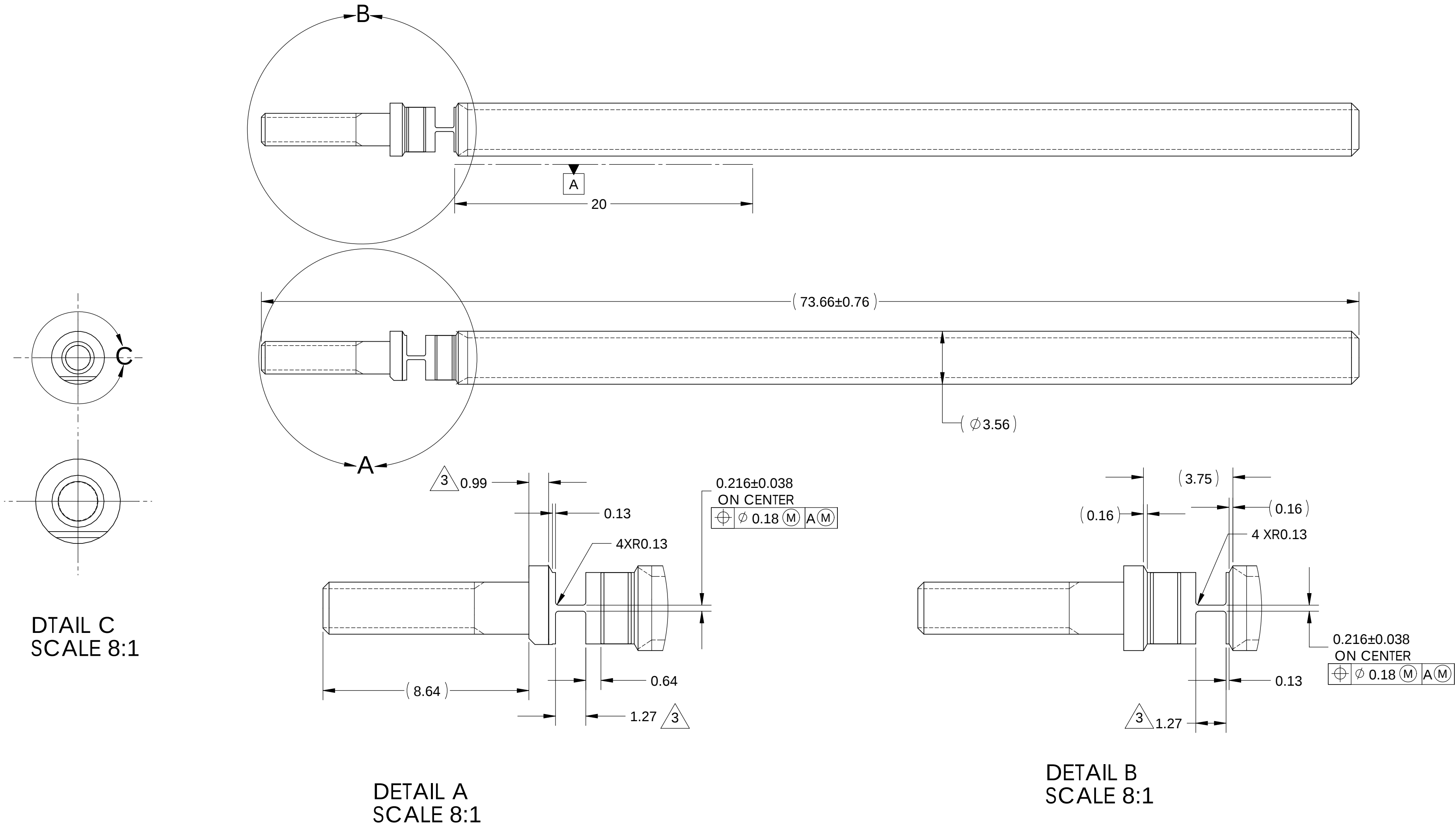


REVISIONS

NOTES: UNLESS OTHERWISE STATED

- 1. PART TO BE FREE OF DIRT, BURRS, GREASE, OIL, OR ANY OTHER SURFACE CONTAMINANT.
- 2. DEFORMED FIRST THREAD PERMISSIBLE WITH NO PROTRUDING BURR VISIBLE BY THE NAKED EYE.
- 3. 100% INSPECTION REQUIRED.
- 4. THIS PART REQUIRES ELECTRON DISCHARGE MACHINING.



SEE SHEET 2 FOR ADDITIONAL
DETAILED 3D VIEWS

ALL SIGNATURES REQUIRED FOR APPROVAL AND ORIGINAL DRAWING MASTERS ARE CONTROLLED ELECTRONICALLY.		DRAWN BY		TITLE					
INTERPRET GD&T PER AMSE Y14.5 - 2009		M.Y.							
STANDARD BLOCK TOLERANCES UNLESS OTHERWISE SPECIFIED		DATE							
		11/24/08							
DECIMALS: X ±.020 X ±0.38		MATERIAL:		FINISH:		HEAT TREAT SPEC:			
DECIMALS: X.X ±.015 X.X ±0.25		01-2359							
DECIMALS: X.XX ±.010 X.XX ±0.13									
DECIMALS: X.XXX ±.005 X.XXX ±0.013									
DECIMALS: X.XXXX ±.0005 X.XXXX ±0.013									
ANGLES: ±0° 30' FRACTIONS: ±1/64									
REMOVE ALL BURRS, BREAK SHARP EDGES .25mm [.010"] MAX.									
				LEAD SCREW					
				"U"					
				SIZE 8					